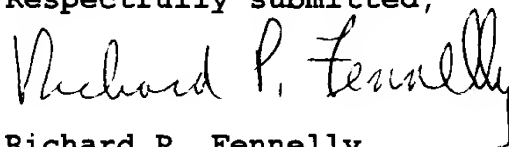


ethyl)aminomethane phosphonate, which is described as a preferred embodiment at Col. 8, lines 7-11 and which would also be expected to have a much higher hydroxy number than that recited in pending Claims 1 and 9. Additionally, this patent teaches away from applicants' recited organic flame retardant (a) since it only advocates the use of solid, *inorganic* flame retardants at Col. 8, lines 17-36!

Allowance of the pending Claims is requested in view of the amendments and comments contained herein.

Respectfully submitted,



Richard P. Fennelly
Attorney for Applicant
Reg. No. 25,677

Akzo Nobel Inc.
7 Livingstone Avenue
Dobbs Ferry, New York 10522-3408
(914) 674-5464
6124-1PA.doc



COPY OF AMENDED CLAIMS SHOWING CHANGES

1. A polyurethane foam that contains an effective amount for flame retardancy of a flame retardant blend consisting essentially of: (a) a non-oligomeric, non-halogenated, alkyl group-containing phosphate ester flame retardant; and (b) an oligomeric, non-halogenated [organophosphorus] organophosphate flame retardant having a phosphorus content of no less than 10%, by weight, a hydroxy functionality of no more than about 30 mg KOH/g, and at least three phosphorus atom-containing units therein.

9. A polyurethane foam that contains an effective amount for flame retardancy of a flame retardant blend consisting essentially of: (a) from about 40% to about 70%, by weight of the blend, of a non-oligomeric, non-halogenated phosphate ester flame retardant; and (b) from about 30% to about 60%, by weight of the blend, of an oligomeric, non-halogenated [organophosphorus] organophosphate flame retardant having a phosphorus content of no less than 10%, by weight, a hydroxy functionality of no more than about 30 mg KOH/g, and at least three phosphorus atom-containing units therein.